

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>414.10016ZN</b>	<b>L.21/00223/26 O</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>10X16</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	9,73	9,97	9,86-9,87	10	0
WIDTH ACROSS FLATS	6,02	6,14	6,09-6,12	10	0
WIDTH ACROSS CORNERS	6,863 MIN		6,91-6,94	10	0
HEIGHT OF HEAD	5,20	5,50	5,25-5,29	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	15,65	16,35	15,67-15,72	10	0
HEAD DIAMETER	17,07	17,50	17,27-17,31	10	0
HEX SOCKET DEPTH	3,12 MIN		3,15-3,16	10	0
R	0,70 MIN		0,80-0,90	10	0
POINT LENGHT	MAX 3,00		1,89-1,94	10	0
THREAD	GO/NO GO		OK	10	0
W (WALL THICKNESS)	1,45 MIN		1,85-1,89	10	0
DW	16,57 MIN		16,57-16,58	10	0
R ANGULAR WIDTH	11,20 MAX		10,82-10,85	10	0
GRIP LENGTH	4,50 MAX		1,52-1,56	10	0
COATING THICKNESS	MIN 5UM		8,69-9,41	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°62370	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	X100	X100	X1000	X1000	X100						
Valore rilevato Measured Value	33,000	78,000	19,000	10,000	22,000						

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO		CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

